# ITALY REIMAGINED

THE UNDISCOVERED REGIONS PIEDMONT | UMBRIA | PUGLIA | SICILY





### PIEDMONT - PAGE 4

A region characterized by historical cities, distinct flavors, and a charming countryside that complements the mountainous landscape. Turin acts as an urban centerpiece to this subalpine wonderland, known for its original touch on art, cuisine, and architecture. Despite its industrious character, the city remains elegant, gracefully balancing tradition and innovation. Once in the countryside, a peaceful atmosphere engulfs the scenery. The Langhe region brings a breath of fresh authenticity to the Italian travel scene.

### UMBRIA - PAGE 14

Traveling to Umbria is a one of a kind experience. This peculiar region is known for its authenticity, warm atmosphere, and great cultural heritage. A quiet escape, welcoming those who stray from the crowded urban life and wish to enjoy life at its fullest. Umbria is a place to reconnect with bygone times, the genuine essence of Italian culture, and locals who will always have a warm smile to offer. It is a region defined by stunning landscapes, quiet medieval towns, and a fascinating cuisine, conveying the local character.

### PUGLIA - PAGE 14

Puglia is a distinct region, adored for its unique character. Known for its original architecture, peaceful rural setting, and endless beaches stretching into the horizon, life here runs at a slower pace. An ideal destination for anyone looking to unwind and enjoy an different Italy, Puglia is a treasure in its entirety. The warm climate has brought its cuisine to a new level, boasting amazing products and local cuisine. With exquisite olive oil, seafood, and delicious home-style cooking, Puglia has raised the bar for the Italian culinary standard.

### SICILY - PAGE 20

Sicily is an oasis of Italian authenticity, offering a historic, culinary, and natural spectacle. A welcoming island with a warm climate, it allows travelers to enjoy it all year round, especially during winter. From Mt. Etna to the golden beaches that surround it and the rolling countryside in between, endless stretches of vineyards, orange and olive trees decorate the landscape. The charm lies in its original character, blending Greek and Roman heritages into a perfect, off-the-beaten-path destination.



At the foot of the Alps, neighboring France and Switzerland lies a different Italy. Defined not by golden beaches but by lush green forests and stunning rural landscapes, it depicts a different way of life, focused on essence rather than looks. A region of great culture and distinct flavors.

At its center, Turin is an ideal city for someone looking for the typical urban feel, away from the crowds found in the more popular destinations. The historical center harbors its soul with the cobbled streets striding along the typical palazzi, baroque cafés, boutiques and galleries. Artistic styles are being created and improved while exciting innovations meet traditional cuisine. Renowned artisans are constantly pushing the boundaries of creativity with exquisite chocolates and gelatos. All of this is but a small part of Piedmont.

Away from youthful Turin, romantic scenery

dominates the landscape. Medieval hilltop villages look over endless vineyards displaying a spectacle of colors. To the north, Lake Orta – with the charming San Giulio island at its center – makes the ideal retreat where travelers can soak in the natural beauty and the small town atmosphere. For a truly romantic experience, travelers can visit during low season to enjoy a peaceful experience along with the changing colors of the surrounding landscape.

South of Turin, Alba is a gorgeous medieval town that attracts visitors in search of new flavors. Reside in villa Marchesi Alfieri, a renowned wine producer that has run in the family for centuries. with a charming baroque castle, now welcoming guests.

Piedmont reflects a genuine side of Italy, and each season uncovers a different side of its character. Regardless of the time of year or purpose, this region continues to enchant.



### 4★ SUPERIOR VILLA D'AMELIA

This exquisitely renovated 19th-century estate is nestled perfectly on a hill in the heart of Piedmont's wine-producing Langhe region, just twenty minutes away from Alba—the world-famous home of the rare and high-valued "Truffle of the White Madonna". The villa offers spectacular views of well-tended Barolo vineyards and features luxurious accommodations, elegant interiors, manicured gardens, tailored services, friendly staff, and even a Michelin-starred restaurant.



### 3★ SUPERIOR RELAIS DI TENUTA DI SANTA CATERINA

Set in the center of a small village located in the Monferrato wine region, this delightful residence with antique colonial vibes is a prime example of northwest Italian country-chic. Relais di Tenuta Santa Caterina is an integral part of a noble estate and winery that dates back to the 17th and 18th centuries. The six lovingly restored suites, each named after a local wine, strongly complements the Piedmontese Baroque motif prevalent throughout the property. Your stay includes a cellar visit and wine tasting.





A genuine Piedmont experience including the urban aspect, rural and a touch of international culture. A private transfer will guide your clients to their centrally located Turin hotel. From here, they can stroll through arcaded walkways, marvel at baroque designs, or stop at a local café. This city is renowned for its exquisite chocolate and gelato.

On the second day, your clients will meet their guide in the lobby for a Private Egyptian Museum and Chocolate Tasting Tour. The museum holds an impressive collection of artifacts, statues, and pharaohs, second only to Cairo. The next stop will be a local chocolate chop, a world-class artisanate where they will indulge in their finest products. The rest of the day is at leisure to continue exploring the youthful but quiet city of Turin.

The Langhe full day tour offers an insight of the true essence of Piedmont. Starting from Barolo – home of the refined wine that bears its name- they will visit a traditional cellar and indulge in a tasting of three different local wines. A traditional lunch will be savored in the medieval town of Alba before continuing on a panoramic tour to La Morra with its Belvedere Square and the stunning views of the Langhe hills.



- Private Arrival Transfer
- 3 Nights Turin Accommodations
- Private Egyptian Museum and Chocolate Tasting Tour
- Private Langhe Countryside Tour with Lunch and Wine Tasting
- Private Departure Transfer
- Daily breakfast

Escape on a romantic retreat to Orta, an elegant yet reserved town, deep in the heart of Piedmont. Wandering through the quiet streets, the town offers teasing glimpses of the lake, until Piazza Motta, where the area's true beauty unveils with the small island as its centerpiece.

Engulfed in the morning mist, San Giulio's Island seems stripped from a fairytale, contributing to the lake's mystic charm. At sunset, it becomes a gem o marvel at, with a stunning natural scenery as it's background. Travel to this new destination, in a region that excels in genuine culture, refined wines and authentic cuisine, all while surrounded by a subalpine paradise.

- 3 Nights Lake Orta Accommodations
- Bottle of Wine
- Private Old Town Orta and Island of San Giulio Tour
- Daily Breakfast

### LOVELY LAKE ORTA

Piedmont



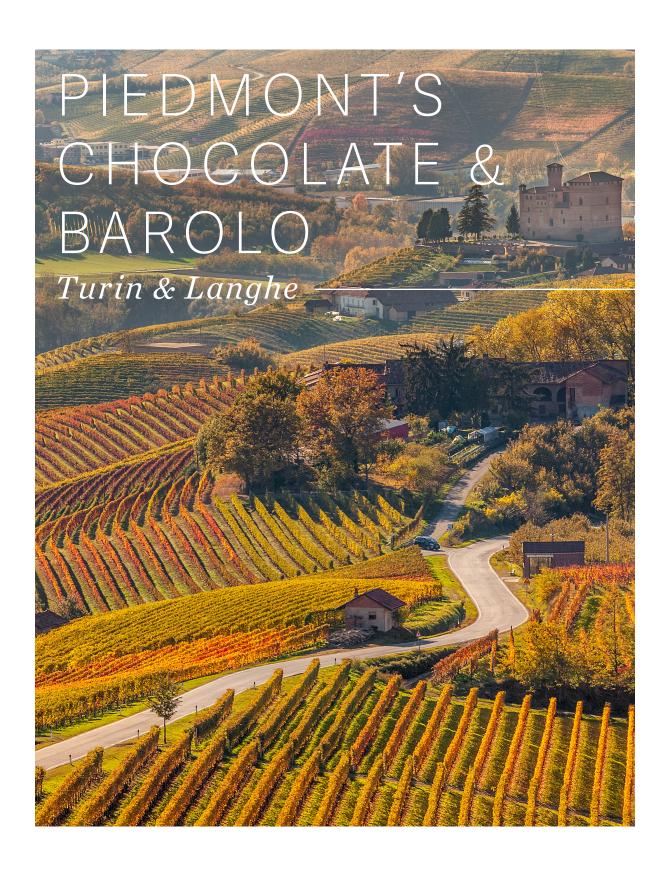


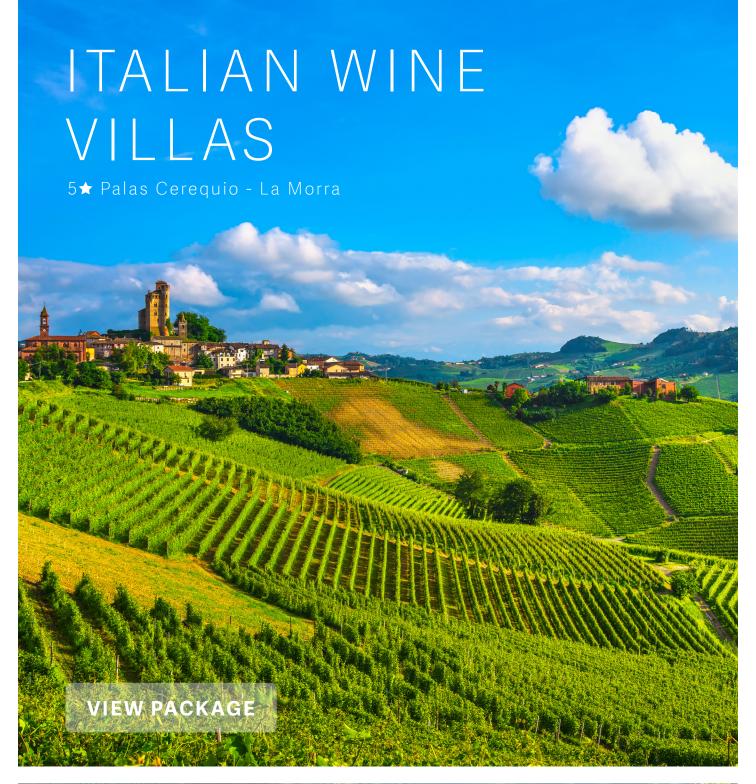
Referred to as "Tuscany without the tourists", Piedmont is a beautiful mountainous region in northwest Italy that borders Switzerland and France. Flanked by majestic alpine peaks, the area is dotted with small towns, castles, and family-run vineyards that produce some of the greatest wines in the country.

This experience begins in Turin, Piedmont's capital, famous for its chocolate and historical cafés. This particular heritage can be summed up by sampling Bicerin, the city's traditional coffee, chocolate, and cream concoction which has origins that date back to the 18th century.

The journey concludes in Langhe, renowned for the crumbly Crutin cheese, exquisite wines like the Barolo, and the white truffles of Alba. Take in gorgeous views of rolling hills while you enjoy a number of experiential activities such as wine tastings and a cooking class.

- Private Arrival Transfer
- 2 Nights Turin & Langhe
- Private Turin Gastronomic Walking Tour
- Private Transfer to Langhe Including
   Tour with Lunch & Wine Tasting
- 1 Cooking Class with Lunch
- Daily Breakfast







PAGE 12 | ITALIAN WINE VILLAS

### 4★ Poderi Luigi Einaudi - Doglia





### 3★ Agriturismo la Torricella -Monforte d Alba



### 4 DAYS / 3 NIGHTS

Set out on a romantic escape to one of our charming villas of Piedmont. In the heart of the Langhe region, surrounded by the quiet, green countryside, travelers can live like locals in one of the most prominent wine regions in all of Italy. Each villa produces its own wine and visitors can make the most of it with gourmet dinners and exquisite tastings.

This is an ideal destination to explore by car, and soak in the true essence of rural Piedmont. Driving along endless stretches of vineyards, visiting nearby villages or searching new flavors will be the highlights of this retreat.

In this lover's paradise, enjoy two wine tastings and become a great connoisseur by learning everything from the producers themselves. Memorable experiences await in the birthplace of the Barolo and Barbaresco wines.

- 3 Nights' Accommodations in Wine Producing Villa
- One 3-Course Dinner
- One Gourmet Dinner with Wine Pairing
   Two wine tastings
- 4-Day Compact Manual Car Rental
- Chosen Area Guidebook, Map and Suggested Itineraries
- Daily Breakfast



Northwest Italy offers plenty of diverse sightseeing options. From the alpine vistas and hilly landscapes of Piedmont to the seaside views of Liguria, numerous picturesque attractions will excite even the most seasoned travelers. This experience takes you across four essential gems: Turin, Lake Orta, Gavi, and Portovenere.

Turin may be a key factor in Italy's 20th-century industrial success, but it is also an important cultural center. Here you can sample the famous Gianduja chocolate while you admire the regional capital's eclectic architecture and beautiful monuments.

Romantics will find it easy to fall in love with the medieval village situated in serene Lake Orta. The old town's historical buildings, quaint cafés, and surrounding scenery combine to create the perfect atmosphere. You will eventually proceed to Gavi, a winemaking center particularly known for its white wine.

This journey culminates in Liguria, the home of the Italian Riviera. Travel to Portovenere, the historic Roman port, and enjoy immaculate views of the scenic harbor. The area's colorful houses carry the same visual impact and authentic Italian coastal vibe as the neighboring villages of Cinque Terre.



- All Private Ground Transfers
- ♦ 1 Night Turin & Gavi, 2 Nights Lake Orta, & 3 Nights Portovenere
- Private Lake Orta Walking Tour & Boat Ride
- One Bottle of Wine
- Private Transfer Orta to Gavi
- Wine Tasting & Dinner in Gavi
- Private Transfers Gavi to Portovenere
- Private Tour to the Cinque Terre
- ♦ One 3-Course Dinner in Portovenere
- Daily Breakfast



Away from the urban chaos, deep in the green heart of Italy, the region of Umbria enjoys its peace and tranquility, ever so loved by everyone. A land of quaint villages, traditional values, and charming landscapes, it continues to teach the rest of the country how to enjoy the little things in life.

Perugia is the perfect example of the region's culture. An aesthetically stunning city with a laid back vibe that will remain young at heart, as long as its 14th century university still stands. Every year, the city turns to its celebratory side, when hosting exciting international events. The annual Eurochocolate showcases the finest European products, while Umbria Jazz brings together Italian and international artists, for ten days of musical masterclass.

Outside Perugia, life tends to slow down. It is defined as a charming region, quiet with a touch of mystery, remnant from ancient times. In true Italian fashion, the small medieval villages stand on top of hills, surrounded by the silent countryside. Here is where true authenticity lies, outside and more importantly, on the dinner table. And, as any respectable Italian region, it produces exquisite products such as wine, cheese, and olive oil. The locals are warm in these parts, welcoming and eager to point wanderers to the best restaurant in the area. They are the ones that bring out the true charm of this region.

All of this and more awaits for those in search of an heartland Italy, one that takes pride in its heritage, local flavors and, more importantly, its people.



### HISTORIC TOWN OF PERUGIA, UMBRIA

Umbria's petite and photogenic capital, Perugia is a city brimming with history, art and a sweet tooth for chocolate. The old town accurately conveys the charm of an urban Italy, thanks to its architectural treasures and lack of crowds. The typical cobbled streets are usually peaceful, with only the youthful students to break up the silence, on their way to the usual meeting point in the central square.

From here, the beautiful and airy Piazza IV Novembre, walk along Corso Vanucci, the main pedestrian street lined with bars, cafes and small pizzerias. The whole center feels luminous and airy, but the true beauty lies at the end of the corso. Perched on a hill, Perugia offers stunning views of the sun, setting over the Umbrian countryside, without ever leaving the downtown.



### **ORVIETO**

A cultural oasis with a unique appeal, Orvieto is a small hill-top town hiding a large treasure. The second largest Duomo in Italy lies here, an iconic structure boasting the regions' typical styles and motifs, standing tall as the city's centerpiece.

The true charm of Orvieto however, lies beyond this architectural mastodon. A slow-paced destination of unspoiled beauty, it captivates visitors with its authenticity and the ever so picturesque countryside that surrounds it.



### ROMANTIC ALLEYS OF ASSISI

At the foot of Mt Subasio, nestled in the Umbrian countryside, the town of Assisi holds a special place in the hearts of Italians. A hallowed city and an important place of pilgrimage, it gave the country one of the most venerated saints.

At dusk, when the crowds have left and the artisan shops are closed, silence reclaims the almost divine peace that righteously belongs here. Now is the time to explore the romantic alleys of the Assisi.





Umbrian countryside is one of a kind. Genuine and serene, it offers a glimpse of a simpler past, one focused on the joys of living simply and happily. Small hilltop towns are sprinkled throughout this green region of Italy, hiding surprising treasures. A strong sense of community is omnipresent in these small boroughs and the locals proudly carry on the heritage passed down to them, expressed through art, cuisine and lifestyle.

The towns featured here are a perfect representation of the regional and national culture. Dominated by medieval architecture with terracotta roofs above and cobblestone alleys below, they share a strong passion for wine, olive oil and other typical products.

Amongst these destinations, **Gubbio** is the most ancient. Dating back to the bronze age it boasts a wealth of culture, history, and traditions. A place to wander through narrow streets leading to magnificent gothic palaces, churches and squares, savor local wines and celebrate at one of the many festivities it hosts. For a more relaxed experience, **San Martino in Campo** is a great retreat to unwind at a resort and enjoy the local flavors.

For any food enthusiasts, there is no better place to be than Norcia. Famous for its black truffles, local prosciutto, and spicy boar salami, it is a culinary powerhouse, known for its exquisite local dishes. Strolling through the typical alleys, find an inviting restaurant or accept recommendations from the locals, all eager to advertise their favorite.

A peaceful atmosphere dwells in the region surrounding **Perugia**, harboring many unknown surprises. Towns such as **Montefalco**, **Deruta** and **Spoleto** are all exponents of true Italian authenticity, waiting for the next curious traveler.







A 17th century monastery, it has been redesigned into a marvelous wellness and spa resort, gracefully balancing the modernity of the facility with the ancient stones it was built on.



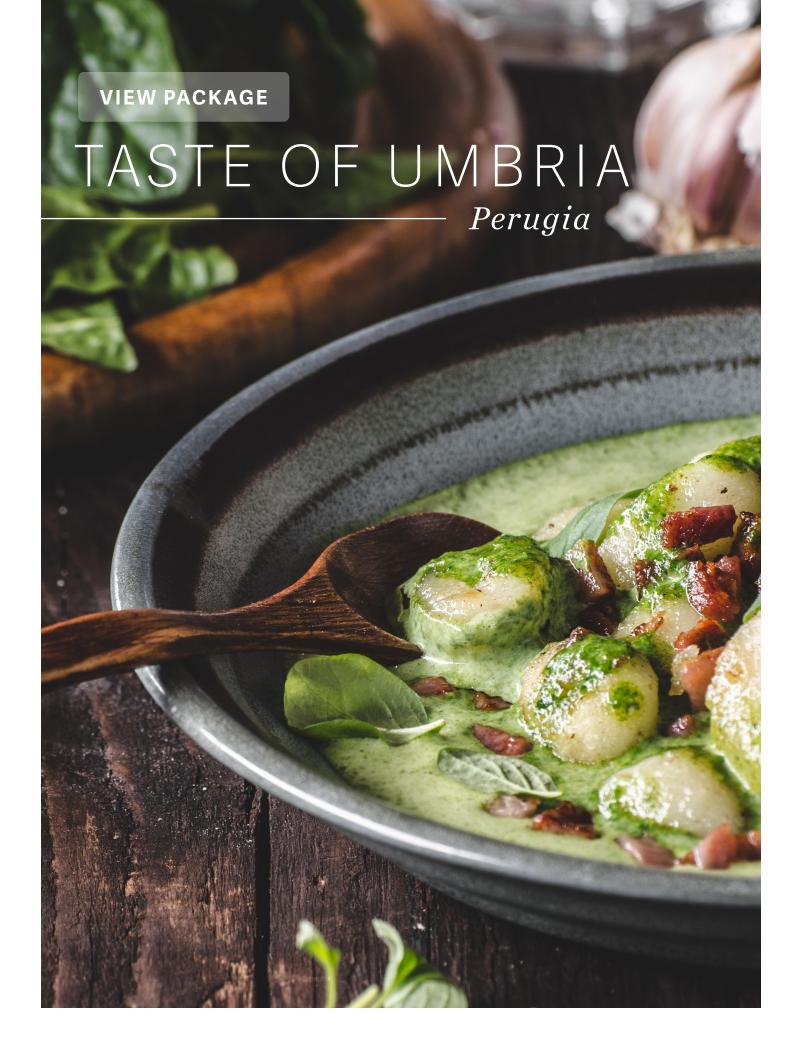
POSTA DEI DONINI

This historic estate is a true gem where guests can enjoy a state of the art spa, along with cooking classes, wine tastings and a gourmet restaurant.



PALAZZO SENECA

Residence to a noble family since the 16th century, it has been converted into an elegant retreat that preserves the local ambiance, thanks to the masterful work of Umbrian craftsmen.



Umbria still holds the authentic charm that many travelers love. The excitement of discovering small nooks of local charm still burns strong amongst the ones who decide to explore these lands.

Taste of Umbria offers a window into the classic Italian appeal, quirks and all.

Stroll through the luminous streets of Perugia, offering a romantic setting with great views of the surrounding landscape, and indulge in the typical delicacies at an inviting restaurant, recommended to you be the locals. Join our expert guides on a trip to Montefalco, a hilltop town with stunning views of the surrounding area.

Stroll through this historic village that has witnessed centuries of history and visit the local vineyards, tasting the internationally renowned Sagrantino wine. A genuine Italian experience away from the crowded destinations.

- 3 Nights Perugia Accommodations
- Taste of Perugia Walking Tour
- Private Sagrantino Tour with Lunch and Wine Tasting
- Sagrantino Tour with Lunch and Wine Tasting
- Daily Breakfast





Cuisine in Umbria is a tasty reminder of the genuine charm, found on every Italian dining table. Rather than aesthetics, it focuses on the simplicity of fresh ingredients, masterfully balancing each flavor into world-class dishes. The Villa & Cooking Discovery offers an insight behind this acclaimed craft while enjoying the splendors of Umbria.

Spend time at a traditional villa on the outskirts of Perugia, surrounded by the picture-perfect countryside. A hands on experience of the region's culinary patrimony and the best local wines to pair it with.

- 3 Nights' Accommodations
- Two Hands-On Cooking Classes
- ♦ Three 3-Course Dinners
- One Wine Tasting
- 4-Day Compact Manual Car Rental
- Chosen Area Guidebook, Map and Suggested Itineraries
- Daily Breakfast



## VILLA & COOKING DISCOVERY

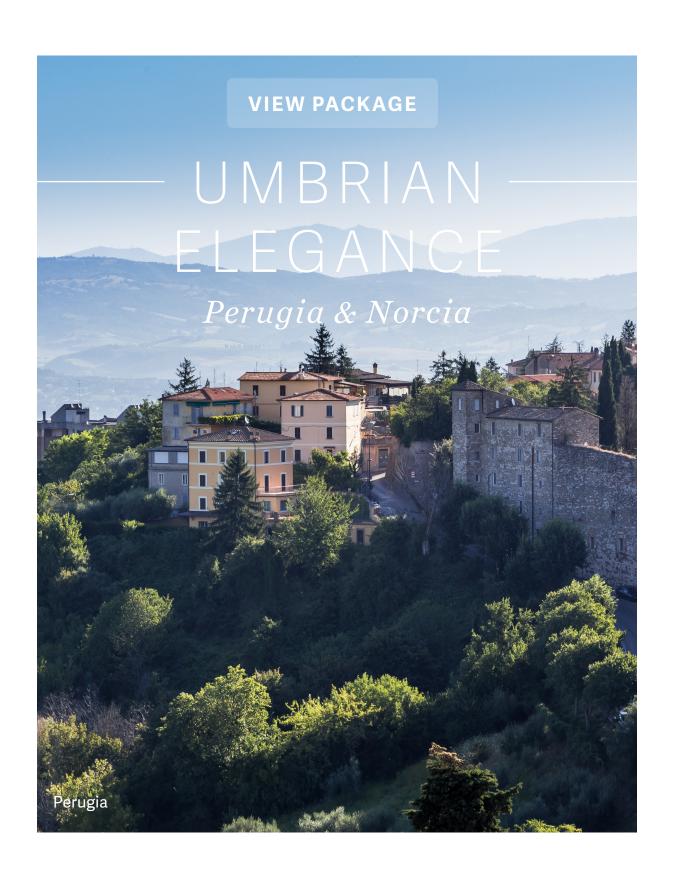




Luxurious accommodations, exquisite food and fine wines. For the extravagant travelers, Umbrian Elegance is a dream come true. Join our expert guides on a lovely walking tour of Perugia, a distinguished city that still carries the authentic Italian charm. Cobbled streets, airy piazzas and stunning countryside views all contribute to the city's appeal as the quaint, urban center of Umbria.

Out in the countryside, life carries on as usual, almost unfazed by the passing of time. Visit the towns of Assisi and Spoleto, savor the local wines of Montefalco, and continue to your upscale resort in Norcia. A delightful retreat where guests can relax in the spa, enjoy a delicious meal at its Michelin star restaurant and engage in activities in the surrounding area. Captivating yet peaceful, Umbria holds a magical charm like no other.

- 2 Nights Perugia & Norcia
- Taste of Perugia Walking Tour
- One Wine & Olive Oil Tasting
   Private Transfer Perugia to Norcia with
- Assisi, Montefalco & Spoleto Tour
- Including Wine Tasting
- Daily Breakfast





Puglia is a warm and dreamy place, encompassing everything one could ask from an Italian destination. Culture, history, and endless miles of sandy beaches, it has been Italy's favorite vacation region for ages. Embraced by both the Adriatic and Ionian seas, it offers many places to unwind and enjoy a different Italy, may it be in a small village or a luxurious resort.

Its urban side seems genuine, and lacks the chaotic atmosphere seen in other parts of the country. Bari and Lecce are two gorgeous cities with a passionate rivalry in both culture and popularity. Where Lecce may have the upper hand in looks, Bari compensates with a youthful vibrance. Despite this friendly competition, no two other cities can claim to complement each other so well, and Puglia would not be the same without them.

This region is also home to unique sites that sets it apart from any other Italian destination. Amongst the many, travelers can venture into the Itria valley to the iconic Trulli homes,

unique to this region, or marvel at the white city of Ostuni, providing a spectacle of color with every sunset.

Aside from attractions, Puglia focuses on the importance of a life well lived. From the golden countryside to the turquoise waters of the Adriatic and Ionian seas, a peaceful atmosphere reigns over it all. Visitor numbers are low, even during high season, and the locals are warm and friendly, making travelers immediately feel like home.

The sunny countryside brings out the true character of this place, nourishing both locals and visitors with the finest of products. Refined olive oil, Primitivo wines and the always beloved seafood fuel the soul of this region, adding a homey touch to an exquisite cuisine.

The welcoming climate and mild winters make Puglia an ideal destination year-round, and only by visiting can someone understand its true beauty.





### MASSERIA MONTENAPOLEONE IN PEZZE DI GRECO

A perfect example of rustic excellence, this farmhouse has been redesigned to blend in with the natural and cultural beauty of the area. With its ideal location, everything is within reach, from the sandy beaches of the Adriatic Sea to the famous trulli homes. The unique décor along with the idyllic countryside make this propriety a true gateway into the poetic Puglia.



LA FIERMONTINA URBAN RESORT IN LECCE

An urban resort in the heart of old town Lecce, it is an architectural masterpiece, blending traditional Puglian designs with contemporary motifs. The propriety offers 16 unique quarters, uniquely decorated with antique and modern furniture, along with the owner's personal art collection. From the inspiration to the services and amenities, it is a true delight to reside in this propriety.



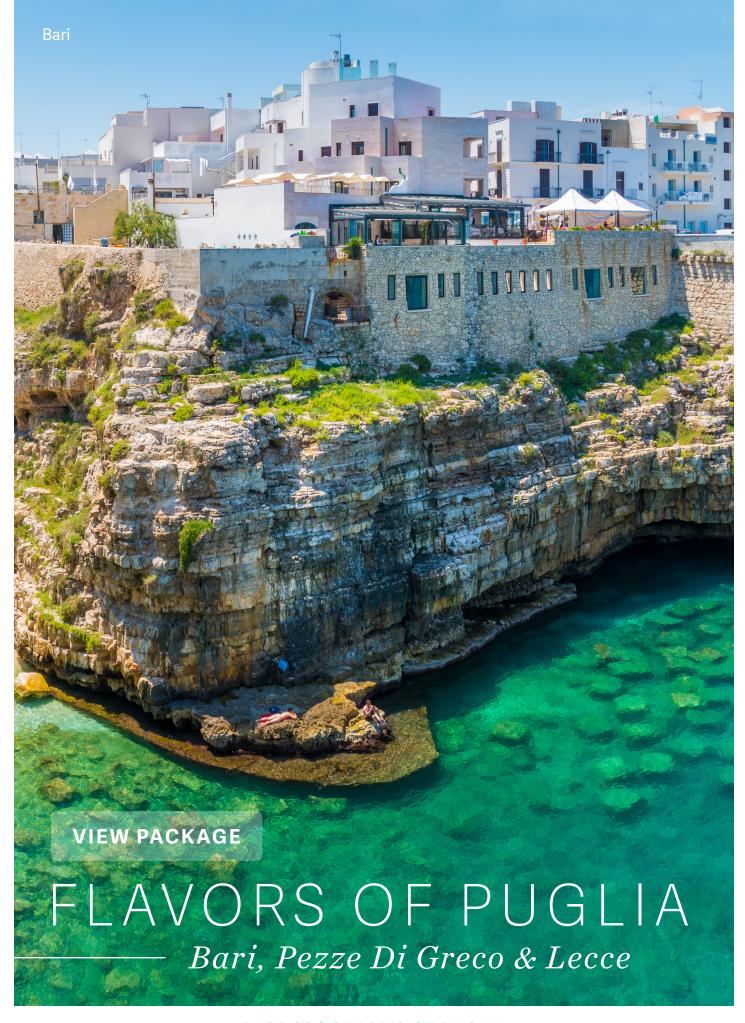
A culinary and cultural adventure in Italy's up and coming destination, this package offers the best of Pugliese lifestyle. The medieval streets of Bari are decorated with flowery balconies and charming restaurants, inspiring travelers to wander to wherever the cobbled streets may take them.

The Private Bari Walking Tour will depict a detailed image of the city's essence. Major sites such as San Nicola's Basilica and the Norman castle will be covered, before reaching signora Nunzia's home. Here, your clients can indulge in a typical Pugliese lunch paired with an exquisite local wine.

While in Matera and Alberobello, visitors can dive deep into Italy's past while admiring the ancient sassi caves and strolling along the unique trulli homes. A genuine experience available all year round thanks to Puglia's warm climate.

- Private Arrival Transfer
- 3 Nights Bari Accommodations
- Private Bari Walking Tour with Lunch in Local Home
- Private Matera and Alberobello Tour from Bari
- Private Departure Transfer
- Daily Breakfast





Enjoy the charms of Puglia on a self-driven journey comprising picturesque villages and a cuisine like nowhere else. Starting in Bari, get accustomed to the regional culture on an enlightening walking tour and end the experience with a typical lunch in a local home.

Set out to the quaint countryside and spend time exploring the surrounding area in search of great wines, fresh produce from local farms or inviting local restaurants. Delve into the unique regional history alongside expert guides while on the streets of ancient Ostuni and Alberobello with the unique trulli homes.

While in Lecce, learn the secrets behind the delicious Puglian ingredients and dishes from master craftsmen, discovering the wonderful art of mozzarella, burrata and nodini. Puglia is an ideal destination not just for foodies, but all travelers looking for an authentic experience with a touch of romance.

- 1 Night Bari, 2 Nights Lecce & 3 Nights
   Countryside Accommodations
- Private Bari Walking Tour with Lunch in Local Home
- Private Ostuni and Alberobello Tour with Olive Oil Tasting
- Afternoon Mozzarella Cheese, Pasta, and
   Focaccia Making Class with Dinner in Lecce
- ♦ 6-Day Compact Manual Car Rental
- Daily Breakfast



There's a cornucopia of reasons why Italians love to spend vacations in the southern part of the country. Maybe it is due to the warm atmosphere permeating the sun-kissed landscape, the promise of adventure, the mouth-watering cuisine, or even the weathered remnants from a storied past. Who knows exactly? The point is that travelers worth their salt should take their cue from the Italians themselves.

This journey takes you from the confines of the 'Eternal City'—Rome, across the gorgeous Amalfi Coast, all the way to Savelletri di Fasano in Puglia. Along the way, experience what southern Italy is all about: ancient structures older than the Roman Empire, food and drink that's worthy of the gods, stunning views of an electric-blue sea, languid seaside towns, and natural beauty that will simply take your breath away.

- All Private Transportation Throughout
- 1 Night Rome, Matera & Lecce, 3 Nights Sorrento & Fasano
- Semi-Private Rome Tour
- Private Tour of Pompeii
- Sorrento Countryside Tasting Tour
- Cooking Class in Lecce
- Private Tour to Martina Franca, Cisternino & Locorotondo with Lunch
- One Traditional 3-Course Dinner in Rome & Sorrento
- 1st-Class Rail from Rome to Naples
- Daily Breakfast





Sicily brings an authentic flavor to the already beloved Italian travel scene. This is an island that found itself at the crossroads of many cultures, where the Roman, Greek and Arabic and many others left their mark throughout the centuries. Civilizations influenced this quaint island in the middle of the Mediterranean, transforming it into the unique destination that it is today.

Its capital, Palermo, is an exciting cultural hub boasting impressive architecture from ancient to modern, local markets and exciting festivities. The old quarters of the centro storico are decorated with baroque motifs, and travelers can wander through the cobbled streets, knowing that a pleasant surprise could be just around the corner. On the opposite side of the island, Taormina enjoys the attention of visitors with its luxury resorts and white-sand beaches. With a long history of hosting great personalities and public figures, it continues

to be associated with high-end travel and extravagance.

The island's true appeal however is found in the countryside. Small villages carry on the genuine charm and many harbor impressive cultural treasures. Churches with byzantine mosaics, tapestries, or Greek ruins can be found in the unlikeliest of places.

Family owned farms supply the island with a vast array of products, from infused olive oils to refined wines, and fishermen bring in the catch of the day. Simple yet exquisite, the cuisine combines fresh ingredients with centuries of perfection creating an orchestra of flavors.

Sicily is an ideal destination to visit during slower seasons, when travelers can benefit from both amazing weather, crowdless attractions, and lower prices.





### 4★ GAGLIARDI BOUTIQUE HOTEL IN NOTO

A charming boutique propriety in the heart of Noto, it gracefully balances 19th century décor with subtle Sicilian hints. Located in the heart of the old center, visitors can enjoy the splendors of the city just outside the door. Gagliardi Hotel makes an ideal couples retreat with spacious rooms and a splendid terrace offering views of the baroque inspired landscape and the dazzling Noto Cathedral.



### 4★ FONTES EPISCOPI - NEAR AGRIGENTO

An ideal escape for both body and mind, Fontes Episcopi is a picturesque bio-resort that mirrors a different Italy, focused on the simple things in life. The propriety has maintained the rustic feel, preserving the magic that surrounds the picturesque countryside. Enjoy exquisite meals with the freshest of produce, local wines, and just unwind while you enjoy the captivating Sicilian sunset from your room or by the pool.

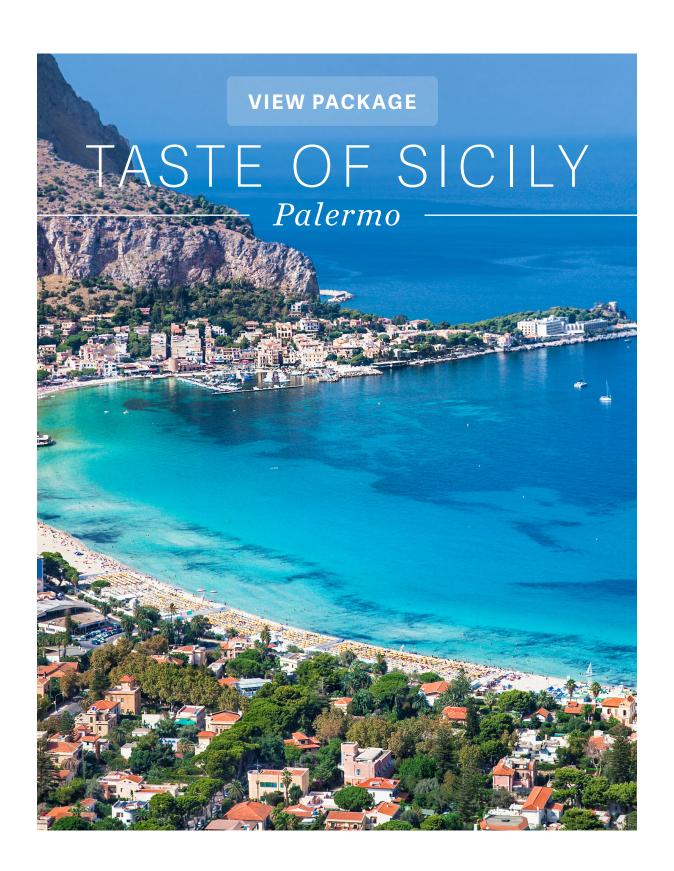


A journey into the old and new where Sicily is presented during various periods of its existence. With centrally located accommodations in Palermo, travelers can easily wander through the city in search of the new and unknown.

Arab style street markets, medieval and baroque churches and mosaics, all tell tales of various cultures that crossed these lands throughout the ages. On our private tour, your clients will travel back centuries while wandering through the halls of Conte Federico Palace.

Out in the countryside, they will marvel at the Greek ruins of Segesta and Erice, along with the picturesque salt windmills, sprinkled throughout the landscape. A truly enlightening experience with the warm Mediterranean sun to keep them company throughout their journey.

- 3 Nights Palermo Accommodations
- Private Arrival Transfer
- Private Palermo Tour with Visit and
   Aperitif with Family in Noble Palace
- Private Segesta, Erice and Trapani Tour
- Private Departure Transfer
- Daily Breakfast





PAGE 38 | DISCOVER CHARMING CEFALU

It's possible that travelers may recognize the allure of Cefalù. It's known for being one of the best beach destinations in Sicily, and it was immortalized in the film 'Cinema Paradiso.'
The visual reasons why Giuseppe Tornatore set parts of the 1988 classic in the medieval city are evident. Earth-toned stone buildings, preserved Arab-Norman architecture, and a striking mountain backdrop overlooking the sea has turned Cefalù into a powerful magnet for local and international tourists.

Easily accessible through Palermo, Cefalù has all the ingredients that you need for your dream Italian holiday — sandy beaches, well-established history, high culture, and a very beautiful old town. Have some Pasta 'a Taianu after taking the passeggiatta (evening walk) along the lungomare (coastal promenade) for that authentic Sicilian experience.

- Private Roundtrip Transfers Between
   Palermo and Cefalù
- 3 Nights Cefalù Accommodations
- Private Palermo & Monreale Tour
- 1 Lunch with Wine Tasting
- Private Walking Tour of Cefalù
- Daily Breakfast





The moment travelers adapt to the pace of rural Italy is the moment when they start noticing a myriad of intricate details. In Sicily for example, there are more goats and fewer cows compared to similar countryside areas in Piedmont or Tuscany. These subtle characteristics help make each scenic region unique yet equally attractive.

This experience places you in an upscale eco-chic accommodation surrounded by rural landscape, just a short drive away from both historic Palermo and the electric-blue Mediterranean Sea. The languid relaxation options, excellent food and wine, and experiential activities provides you with the perfect Sicilian country getaway.

- 3 Nights La Foresteria Planeta Estate
- 1 Hands-On Cooking Lesson
- 1 Wine Tasting
- 4-Day Compact Manual Car Rental
- Daily Breakfast

# SICILIAN COUNTRYSIDE ESCAPE



VIEW PACKAGE

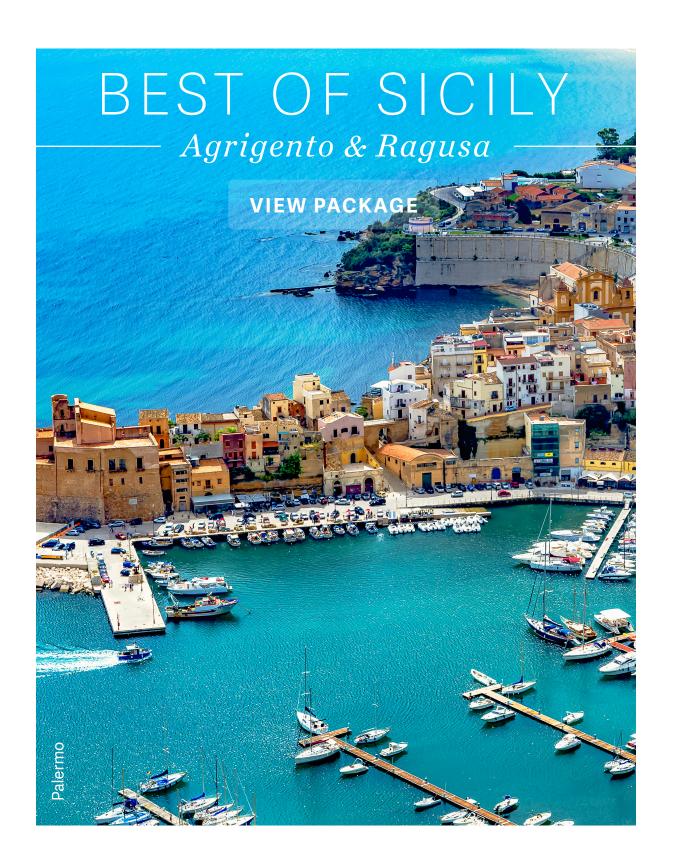
### Senses of Sicily



A diverse and culturally rich island, there's nothing more one could ask of Sicily. Experience the subtle contrasts of old and new, popular and forgotten, on this self-driven voyage. The medieval walls of Palermo, baroque churches and Arab street markets continue to captivate the hearts of many. Get accustomed to urban Sicily before setting out to the Valley of Temples, marveling at remnants of a once powerful and enlightened civilization.

The journey will end engulfed in the rural countryside at the Fontes Episcopi bio-resort. A beautiful haven where travelers can unwind and enjoy the simple things that define this island. Enjoy a complimentary massage and indulge in the finest of local dishes, with a chance to recreate them yourself. Prepare for a delightful sojourn in Sicily, the island that conveys a different Italy.

- Private Arrival Transfer
- 2 Nights Palermo & 3 Nights Fontes Episcopi
- Private Palermo Walking Tour
- Wellness Basket with Local Products
- One Massage
- One Cooking Class
- Three 3-Course Dinners
- Private Agrigento's Valley of Temples Tour
- 4-Day Compact Manual Car Rental
- Daily Breakfast



Between ancient ruins, charming villages and bustling cities, this self-driving adventure is a window into the beloved Sicilian culture. Spend time in lovely accommodations, tour the most popular cities and indulge in the local cuisine that has become a worldwide favorite.

Stroll through the streets of Palermo and set out to Monreale with its Benedictine Cloister, an Arab-Norman masterpiece boasting unreal mosaics and columns. The peaceful countryside rolls by while driving through this picture-perfect island, decorated with endless vineyards, olive groves and small villages. In Agrigento, the Valley of Temples is an outstanding reminder of the Greek culture and their advancement in such an early stage of history. From here to Ragusa and all the way to Taormina, these cultural remnants continue to inspire anyone who wishes to delve into an epic past.

Best of Sicily is the ideal package for any travelers who wish to experience this lovely island at its fullest, quirks and all.

- 1 Night Agrigento & Ragusa, 2 Nights Palermo
- & 3 Nights Taormina
- Private Palermo & Monreale Tour
- Private Agrigento Tour & Private Piazza
- Armerina Tour
- Private Siracusa Tour & Private Taormina Tour
- One 3-Course Dinner in Palermo & Taormina
- 5-Day Compact Manual Car Rental
   OR Private Driving Guide
- Daily Breakfast



